

**IDEAS IN GLASS** 

marine glazing
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#### About Brombach + Gess

Over 35 years ago, Brombach + Gess was one of the first companies who introduced glass bonding in commercial shipbuilding.

A new mounting solution was needed for new design requirements in order to receive a continuous glass facade. Here, for the first time, glass was included in the design on a larger scale.

Facade systems, which are common in onshore building, can only be used to a limited extent on ships, which are subject to movement and torsion during operation.

Stress peaks, which lead to breakages and leaks over time, occur between the hull, facade systems and glass. As a result of these conditions, glass bonding suggested itself as a solution.

Today our construction expertise covers smaller inland waterway vessels, river cruise vessels and cruise ships for world wide cruise.

#### **Steel and Metal components**

With our own metal shop company we are able to offer steel and metal components for our products.

This allows us to respond flexibly to our customer wishes.

# Why Brombach + Gess? Our Skills - Your Benefit

- Product Developments for Future Ship Design
- Innovative solutions
- Comprehensive technical advice
- Constant product improvements
- Many years of experience
- High quality standards
- Cooperation with experienced glass suppliers and engineering offices
- Reliable management of complex projects
- Certified technicians "European adhesive bonders"















#### The gluing and installation process

The glass gluing technique enables integrating the glass panes into the construction on larger scale.

The glasses are directly glued to the ship structure in order to create continuous glass facades and are embedded flush in the outer skin of the ship.



#### Glass gluing technology offers benefits

- The glass is glued directly to structure, means: freedom in design as no frames are required
- Tolerances in steel constructions can be offset through the application of adhesive in various thicknesses
- No stress peaks which overstrain the glass even under extreme distortions during ship operations thanks to the uniform positioning on the adhesive bed.
- The glass can be installed into prefabricated blocks during the construction phase before these are put together in the dry dock to form the ship.
- · Cleaning is made much easier.

#### **Glass Characteristics and Technical Consultation**

Brombach + Gess supports in the technical consultation of glass and steel/metal components of your project.

We help in choosing the right glass product according to technical glass values, like light-transmittance  $t_{_{\nu}}(\%)$ , thermal properties U-value [W/(m²K)] and solar energy/solar factor g-value (%) and show the possibilities of glass colours.

Our glasses are proofed according to DIN ISO 614.



#### **Architecture & Design**

Continuous, frameless glass surfaces make elegant and transparent construction forms possible.

For a ship, on which space is a valuable commodity, glass projects with a frameless design support the illusion of more space and an unbounded view of the panorama which is rolling by.

In design and architecture, this technology offers valuable possibilities such as

- Architectural freedom
- Modern design
- Innovative glass structures











# Experience and innovation for over 35 years

- innovative constructions
- individual designs
- exclusive solutions



#### We see the big picture - from sketch to installation

We offer you the opportunity to immerse yourself in the infinite expanses of glass design. We implement your individual designs and ideas. Our quality standards and many years of experience form the basis of our expertise.

We support you also in the supply of replacement window parts and also carry out large refit and refurbishment projects, taking into account the requirements of the customer and the criteria of the classifications.

During installation, we rely on our high quality standards and our qualified and "European Adhesive Bonder" certified employees. Our long-standing partnership with Sika and adhesive tests ensure a durable bond.

#### We are your partner for new construction or refit projects

#### **Support during approval process**

As a specialist for glass bonding, we at Brombach + Gess accompany you throughout the entire process from project planning, structural analysis, approval, construction phase to acceptance.

In particular, our relationships with various approval institutions help to avoid unnecessary costs as well as delays in projects.



We deliver C-Class with Type Approval and glued A-Class glass with MED Approval. We are independent in the choice of glass supplier and products, therefore we can identify the best solution for your glazing project.

#### Special & curved glass

With our special glass solutions, we create a unique highlight for your project. In combination with our bonding technology, new architectural freedom in form and design can be realized.

### **Digital measuring**

Using a high-precision and mobile measuring device, we can perform digital measurements on your yacht to obtain the shape for precision-fit glasses and for template production. The 2D and 3D measurements are extremely versatile and ensure fast and accurate results. At the same time, the measuring and processed measurement data can be used for quality control.

















#### **Glued Glass Facade**

**Glass Sliding Roof** 

- Architectural freedom of glass surfaces
- Technical advice on glass and glass values
- Consideration of sun-, light-, and heat protection and combinations

- Use public spaces in every weather condition
- Solar-filtered glass provides much light and insulates against the heat
- Available as steel or lightweight composite construction

### **Skylights**

- · Efficient ventilation of roofed areas
- Natural lighting in roofed areas

#### **DUROmare laminated** safety glass

- High pressure load with thinner glass buildup
- Explicit weight reduction possible
- Especially developed for maritime needs

#### **Special Glass Constructions**

- Extendible Glass Balcony
- Glass Dome

### Fire-Resistant Glazing **PYRAmare FR3**

- Narrow frame and unobtrusive design
- Maximum Transparency
- A60 MED Approval

### **Glass Sliding Windows & Doors**

- Perfect integration into the facade
- No interruption of the overall view
- · Frameless over the whole suface maximum transparency

#### **Glass Assortment**

- Walkable Glass Curved Glass
- Dimmable Glass
- Printed Glass Heated Glass

Switchable Glass

- steel construction

### **Detailed product information** download center online



#### Solar Glazing / PV Glass

- focus on light transmission or energy gain
- almost any color, shape or thickness
- ensures a good indoor climate through thermal and acoustic insulation



## Windscreen, Railing, **Balustrades**

- Multifunctional System
- Flexible with supplementary equipment
- Available in lightweight aluminum or as







## Loggia-Cabin Window System

- New and innovative cabin category
- Infinite-feeling Walking right out to the water's edge
- With touch of a button the living space becomes the "Loggia"









#### **Cruise Ships**

• AIDA Cruises
AIDAnova / AIDAstella
AIDAmar / AIDAsol /
AIDAblu / AIDAbella /
AIDAluna / AIDAdiva

• Celebrity Cruises
Century / Solstice /
Equinox / Eclipse /
Silhouette / Reflection

• Royal Caribbean Cruises

Brilliance of the Seas Radiance of the Seas Serenade of the Seas Jewel of the Seas Quantum of the Seas Anthem of the Seas Ovation of the Seas Spectrum of the Seas Odyssey of the Seas

- Dream Cruises Genting Dream World Dream
- Disney Cruises Disney Wish Disney Treasure

 Norwegian Cruise Line

Superstar Vigo
Pride of America
NCL Spirit / Star /
Dawn / Jade / Gem /
Pearl / Jewel / Bliss /
Getaway / Breakaway
/ Escape / Encore

- Saga Cruises Spirit of Discovery Spirit of Adventure
- TUI Cruises Mein Schiff 1 Mein Schiff 2
- Hapag Lloyd Europa 2
- P&O Cruises Arvia / Iona / Aurora / Oriana
- Silver Seas Silver Nova
- Carnival Carnival Jubilee

#### **River Cruise Ships**

Viking River Cruises
 Fleet over 50 River cruise ships
 Odin
 Prestige
 Njord
 Idun
 Freija

• Crystal River Cruises Bach

Debussy Mahler Ravel



## **Expedition Cruise Ships**

• National Geographic Endurance / Resolution

• Havila Kystrusten Havila Capella Havila Castor

• Sunstone Ships Ocean Odyssey Ocean Victory Ocean Explorer Sylvia Earle

### Ferries and Inland Vessels

 Diverse River Cruise Vessels Gräfin Cosel August der Starke Dresden Katharina Brunnen Flüele Turicum 1-3 Black Jack

Diverse Passenger Vessels

# Yachts

Gilles

 Variety of glass projects on yachts

Panorama Yacht MS Saphir







